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(62) Document number(s) of the earlier application(s) in
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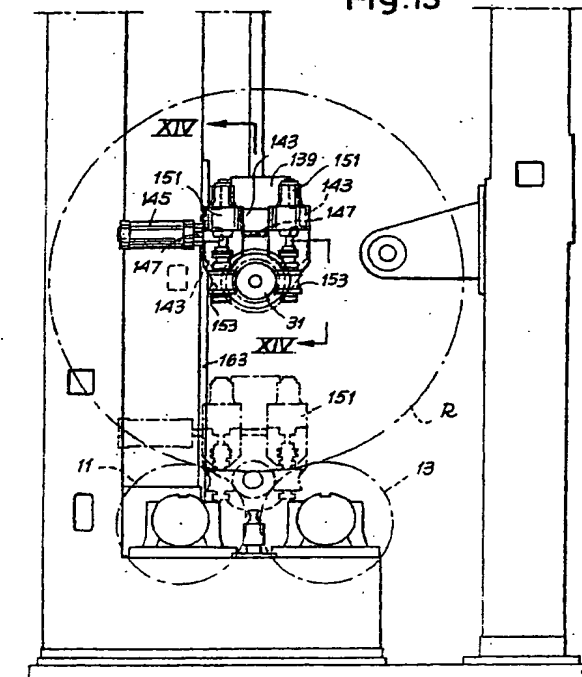
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(54) **Winding machine for forming large-diameter reels of web material with mandrel insertion means**

(57) The rewinding machine comprises a pair of lower winding rolls (11, 13) defining a winding cradle, and insertion means for introducing a mandrel in the winding cradle. These insertion means include shaped rolls

(153) and first and second actuator means (145, 151) for bringing said shaped rolls into contact with the outer surface of the mandrel and for axially moving the mandrel into the winding cradle.

Fig.13



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EUROPEAN SEARCH REPORT

Application Number
EP 00 12 0695

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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B65H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12 April 2001	Examiner Haaken, W
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82